



# Replaces Toro Groundsmaster 3280-D

## Parts

52in Rotary Deck - Model 30555  
Caster Wheels



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Tires</b>					
30	<b>RCT5120081</b>	68-8960	Tire - 8x3.00-4 Nhs (4 Ply) Carlisle Smooth	2	
31	<b>R68-8950</b>	68-8950	Tube - Castor Wheel 9x3.50-4 TR87	2	
32	<b>R27-1050</b>	27-1050, 46-8230	Wheel Assy	2	
33	<b>R27-1190</b>	27-1190	Wheel Only - Gm 52 Deck	2	
<b>Other Parts Available</b>					
40	<b>R94-1291</b>	94-1291	Bushing - Flanged	4	
<b>Ser # 29000001-315999999</b>					
41	<b>R68-8900-01</b>	68-8900, 68-8900-01	Caster Fork - Use w/Pneumatic Tire	2	
42	<b>R68-8930</b>	68-8930	Wheel - Half Male	1	
43	<b>R68-8920</b>	68-8920	Wheel - Half w/Valve Hole	1	
45	<b>R68-8940</b>	68-8940	Hub Assy - w/Brgs	1	
46	<b>R62-5570</b>	62-5570	Bearing - Castor Wheel	1	
47	<b>R68-8980</b>	68-8980	Bushing - Spanner Wheel	2	
48	<b>R3219-2</b>	01-188-0524, 22-12-BJKD, 3219-2, 915720	Nut - 5/16-24 Zinc	4	

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49	<b>R3253-4</b>	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	4	
50	<b>R325-19</b>	01-150-1450, 01-158-1260, 01-178-0840, 20-99-AGD, 325-19	Bolt - Hex HD 1/2-13 x 5	2	
51	<b>R32146-13</b>	01-189-0813, 20-8260, 22-15-AJFD, 32146-13, 32153-16, 32153-5, 321653-5	Locknut - 1/2-13	2	
52	<b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	4	
53	<b>R3-6781</b>	3-6781	Washer - Thrust - Castor Wheel	8	
54	<b>R27-1210</b>	27-1210	Bearing - w/Sleeve	2	
55	<b>R27-1200</b>	27-1200, 46-8640, 54-8860	Spacer - Front Deck Wheel	2	

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56	<b>R27-1180</b>	27-1180	Washer - Brg. Retainer	4	
57	<b>R27-1170</b>	27-1170	Washer - Thrust	4	
<b>Ser # 4000001-4999999</b>					
58	<b>R40-0370</b>	40-0370	Caster Fork -Use w/Solid Wheel	2	
59	<b>R46-8140</b>	46-8140	Axle - Assy w/Nut	2	
60	<b>R1728-B</b>		Zerk - Grease Press 3/16	2	
61	<b>R32153-6</b>	32153-6	Locknut - 3/4-10 ESNA Zinc	2	
62	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
63	<b>R283-71</b>	283-71	Pin - Lynch Heavy Duty	2	
64	<b>R3290-384</b>	3290-384	Pin - Lynch Heavy Duty	2	

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