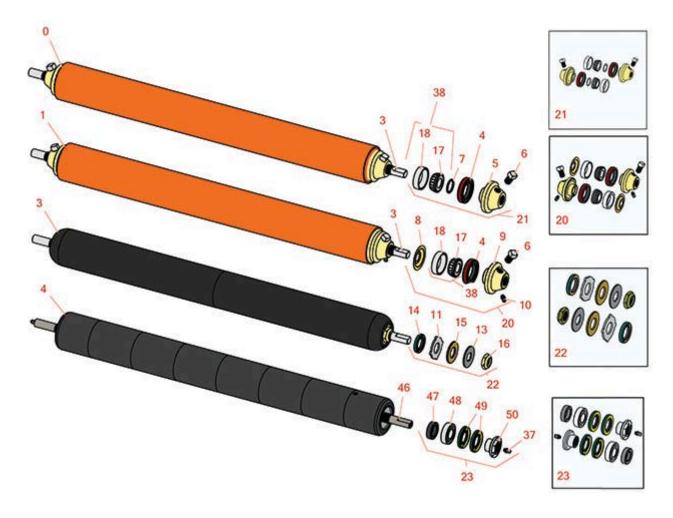




Cutting Unit







Cutting Unit Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R	Rollers					
1	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	0		
	Detail Description: bearings for extend		h shaft, this oil filled heavy-duty roller uses t	apered		
2	R700500	700500	Roller - Smooth Tubular Steel Regreasable	0		
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:					
3	R1013902		Roller - Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
4	R1013910		Roller - Fusion Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:					
Over	haul Kits					
20	R700505		Conversion Kit - Roller	1		
	Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:					
21	R100140		Overhaul Kit - Oil Filled Roller	1		
	Detail Description: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:					
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
23	R114-5430	114-5430	Overhaul Kit - Roller	1		

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Cutting Unit Rollers

Item **R&R** OEM Qty **Order** No **Part No.** Description Req **Quantity**

Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

r Parts Available			
R328058	328058	Shaft - Roller	1
R328062	328062	Seal - Roller	2
R500574	500574	Collar - Roller	2
R412063	412063	Screw - Sq. HD. Set	2
R459007	459007	O-Ring - Roller	2
R700502	700502	Retainer - Grease	2
R700501	700501	Roller End - Regreasable	2
R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
R500534	500534, R500534	Bearing - with Cup	2
Detail Description: Kit in	cludes: 1 ea R254-78- l	Bearing Cone & R254-79 Bearing Cone:	
R1503230		Washer - Thrust Outer Keyed	1
R150333		Washer - Flat Keyed Outer SS	1
R1503470		Seal - Inner Wiper	1
R1503471		Washer - Thrust SAE660 Bronze	1
R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1
R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
	R328058 R328062 R500574 R412063 R459007 R700502 R700501 R302-5 R500534 Detail Description: Kit in R1503230 R150333 R1503470 R1503471 R3296-15	R328058 328058 R328062 328062 R500574 500574 R412063 412063 R459007 459007 R700502 700502 R700501 700501 R302-5 471214, 471223, 471226 R500534 500534, R500534 R1503230 R150333 R1503470 R1503471 R3296-15 367029, 444742 R254-78 385174, 4121174,	R328058 328058 Shaft - Roller R328062 328062 Seal - Roller R500574 500574 Collar - Roller R412063 412063 Screw - Sq. HD. Set R459007 O-Ring - Roller R700502 Retainer - Grease R700501 Roller End - Regreasable R302-5 471214, 471223, 471223, 471226 R500534 Bearing - with Cup Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone: R1503230 Washer - Thrust Outer Keyed R150333 Washer - Flat Keyed Outer SS R1503470 Seal - Inner Wiper R1503471 Washer - Thrust SAE660 Bronze R3296-15 3296-15, 367029, 444742, 4121174, 41211

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Cutting Unit Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
45	R254-79	254-79, 4121175	Cup - Bearing	2				
	Detail Description: Use R254-79M installation mandrel to properly install race.:							
46	R1013911		Shaft	1				
47	R114-3717		Seal	2				
48	R112-5290		Bearing - Stainless	2				
49	R112-7494		Seal	4				
50	R114-3745		Locknut - Bearing - Stainless	2				