



Replaces Jacobsen PGM 19 Parts

Cutting Unit
Front Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R158776	158776, 162917	Roller - Smooth Tubular Steel	1	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings.:</i>					
2	R101126		Roller - Smooth Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
3	R101336		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					
4	R68527R		Roller - Grooved Repairable Steel	1	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
5	R101123		Roller - Grooved Machined Solid Aluminum	1	
<i>Tech Note: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:</i>					
6	R68577	68577	Roller - Grooved Machined Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavyweight roller uses greasable "water-pump" style bearings.:</i>					
7	R101330		Roller - Grooved UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					
8	R101122		Roller - Swaged Machined Aluminum	1	
<i>Tech Note: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.:</i>					

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Overhaul Kits

20	R100130	100130	Overhaul Kit - Roller	1	
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Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:

21	R101395	100139, 101395	Overhaul Kit - UHMW Roller	0	
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Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

Other Parts Available

30	R305115	305115	Seal - Roller	2	
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31	R303558	303558	Bearing - Roller	2	
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32	R102030	102030	Shaft - Front Roller	1	
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33	R150650		Roller End - 2 Repairable	2	
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34	R150651		Spacer - 2-3/8 Roller	34	
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35	R150652	150652, 325262	Washer - 2 Roller	33	
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36	R150654		Tube - Threaded Fits R68527R	1	
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37	R150690	150690, 415509	Screw - Set 1/4-20 x 1/4	4	
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39	R101481	101481, 311839	Bearing - Roller	2	
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Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller:

40	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
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41	R150347T		Seal - Nonstick Lip	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
42	R150334A		Washer - Thrust SAE660 Bronze	2	
43	R150333		Washer - Flat Keyed Outer SS	2	
44	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
45	R21-8430		Bearing - Roller	2	

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