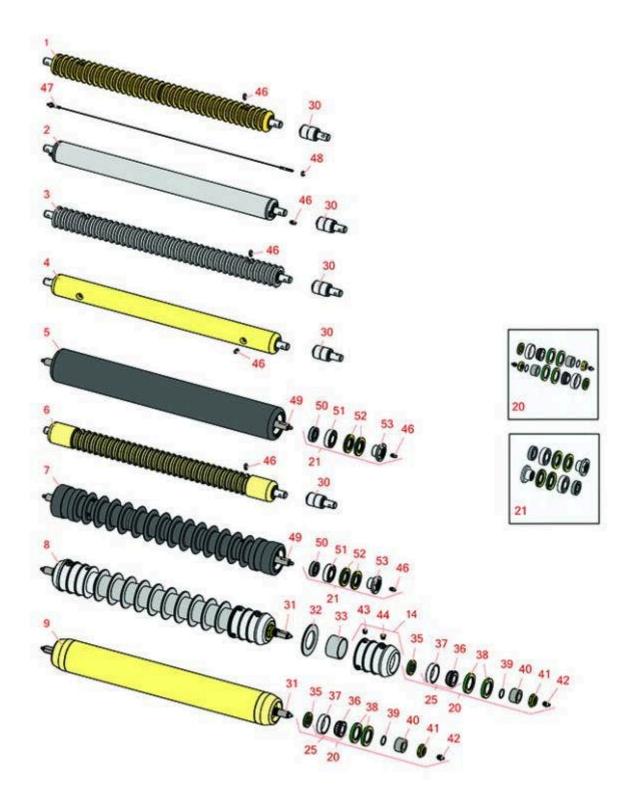


## Replaces John Deere 8500 Reel Mower Parts

Cutting Unit - Serial 020001 & Up Rollers



20	&R Pari	t <b>s</b> ng Unit - Serial 02000	ere 8500 Reel Mower				
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit		
	Rollers		Description		Quantit		
1	RAET10954	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	0			
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:						
2	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	0			
	Detail Description: T	his tubular steel roller uses	s greasable "water-pump" style bearings.:				
3	RAMT1061	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	0			
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:						
			his heavy weight roller uses greasable "wate	er-			
4			his heavy weight roller uses greasable "wate Roller - Smooth Solid Steel	er- 0			
4	pump" style bearing: RAMT1442	s.: AMT1442, AMT2878 fachined from solid steel, t		0			
4	pump" style bearing: RAMT1442 Detail Description: M	s.: AMT1442, AMT2878 fachined from solid steel, t	Roller - Smooth Solid Steel	0			
4	pump" style bearing: <b>RAMT1442</b> Detail Description: M pump" style bearing: <b>R1203825</b> Detail Description: Fe heavy-duty internal	AMT1442, AMT2878 fachined from solid steel, t s.: usion Rollers combine the bearing system. Machined	Roller - Smooth Solid Steel this heavy weight roller uses greasable "wate Roller - Fusion Smooth UHMW	0 er- 0 ith a d-up			
4	pump" style bearing: <b>RAMT1442</b> Detail Description: M pump" style bearing: <b>R1203825</b> Detail Description: Fe heavy-duty internal	AMT1442, AMT2878 fachined from solid steel, t s.: usion Rollers combine the bearing system. Machined	Roller - Smooth Solid Steel this heavy weight roller uses greasable "wate Roller - Fusion Smooth UHMW Polyethylene best features of our UHMW plastic rollers with from solid UHMW plastic that prevents build	0 er- 0 ith a d-up			
	pump" style bearing: <b>RAMT1442</b> Detail Description: M pump" style bearing: <b>R1203825</b> Detail Description: Fe heavy-duty internal M of debris. This roller <b>RAMT1443</b> Detail Description: M	AMT1442, AMT2878 Machined from solid steel, t s.: usion Rollers combine the bearing system. Machined turns on precision stainles AMT1443, AMT2879	Roller - Smooth Solid Steel this heavy weight roller uses greasable "wate Roller - Fusion Smooth UHMW Polyethylene best features of our UHMW plastic rollers wi from solid UHMW plastic that prevents build ss ball bearings and double seals for added Roller - Grooved Machined Solid	0 er- 0 ith a d-up life.: 0			

Repro	& R ducts	<b>Replaces John Deere Parts</b> Cutting Unit - Serial 020001 & L Rollers					
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:						
8	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	0			
	Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
9	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	0			
		Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:					
Overl	haul Kits						
20	RAET10632	AET10632	Overhaul Kit - Roller	0			
	Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:						
21	R114-5430		Overhaul Kit - Roller	0			
	Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:						
Othe	r Parts Availa	ble					
30	RAA35741	AA35741, AET10129, TCA22836	Bearing	2			
	Detail Description: 1/4" Side Hole:						
31	RET17515	ET17515	Shaft - Roller	1			
32	R150673		Washer - 3 Repairable Roller	11			
33	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10			

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Cutting Unit - Serial 020001 & Up Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
34	R500511		Roller End - Threaded 3	2		
35	RET15756	ET15756, MT1739, MT739	Seal	2		
36	R254-78	JD8188	Tapered Bearing Cone	2		
37	R254-79	JD8226	Cup - Bearing	2		
	Detail Description: Use R254-79M installation mandrel to properly install race.:					
38	RET15755	ET15755	Seal - Oil	4		
39	R237-54	U46731, U6731	O-Ring - Small	2		
40	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2		
41	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2		
42	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2		
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4		
44	R170714	E14814	Fitting - Pressure Relief	2		
45	R500534		Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
		JD7797,				

46	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2
47	RTCA19566	TCA19566	Cable - Smooth Roller Scraper	1
48	RU45916	14M7298, U45916	Locknut - 10-24 ESNA	2

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Cutting Unit - Serial 020001 & Up Rollers



ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
49 <b>R1203821</b>		Shaft - Fusion Roller	1	
50 <b>R3010210</b>		Seal - Roller	2	
51 <b>R112-5290</b>		Bearing - Stainless	1	
52 <b>R112-7494</b>		Seal	4	
53 <b>R114-3745</b>		Locknut - Bearing - Stainless	2	