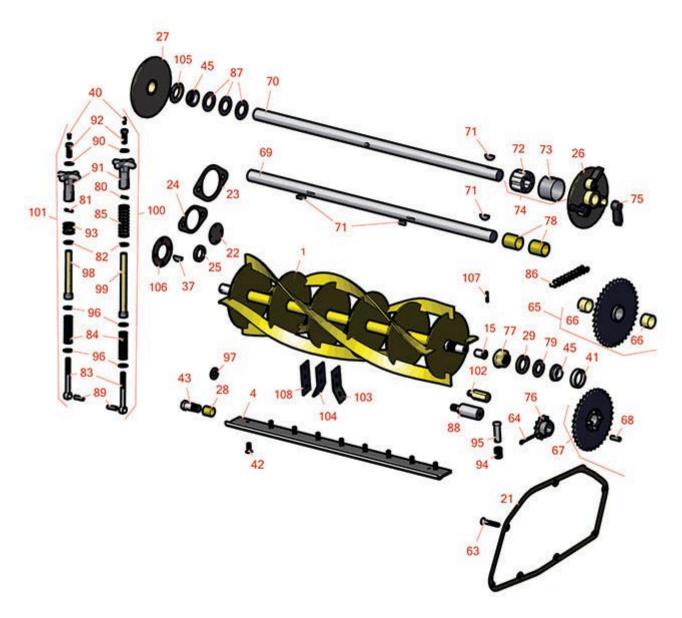




Cutting Unit Reel & Redknife







Cutting Unit Reel & Bedknife OEM

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

R&R Reels, Lifetime Guaranteed

1 **RAG-25** AG-25 Reel - 6 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAG-28** AG-28 Reel - 8 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R34** AR-34 Reel - 5 Blade 1

Tech Note: Ground Driven:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAR126** AR-115, Reel - 6 Blade 1

Tech Note: Ground Driven:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAR87** AR87 Reel - 4 Blade 1





Cutting Unit Reel & Bedknife OEM

Part No. Description

Qty **Order** Req **Quantity**

1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R190655** Reel - 5 Blade Hi-Cut

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

4 **R190650** 114-0 Bedknife - Single Lip

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Other Parts Available					
15 RG-23	G-23	Spline	2		
21 R11-0	11-0	Gasket - Cover	1		
22 R21-0	21-0	Gasket - Lapping Hole	1		
23 R22-0	22-0	Gasket - Fits R-38 Housing	1		
24 R25-0	25-0	Gasket - R-46 Housing	1		
25 R152-0	152-0	Seal - Grease	2		
26 RR-39	R-39	Retainer - Pawl LH	1		
27 RR-40	R-40	Retainer - Pawl RH	1		
28 R125-0	125-0	Bushing - Backing Bar	2		





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
28	R125-0X	125-0X	Bushing - Oversized For Bed Bar	2	
29	R12-0	12-0	Seal - Reel	2	
37	R57-0	57-0	Key - Woodruff	1	
40	R302-5	173-0	Fitting - Grease	2	
41	R302755	151-0	Cup - Bearing	2	
42	R190652		Screw - Regular - 3/8-16 x 1	9	
42	R190653	56-0	Screw - Nyloc	9	
43	R124-0	124-0	Stud - Backing Bar w/Nyloc	2	
45	R315914	150-0	Tapered Bearing Cone	3	
63	R70-0	70-0	Bolt - Soc HD Cap 3/8-16 x 2-1/4	2	
64	R50-0	50-0	Pin - Cotter 3/16 x 2	1	
65	RAR-35	AR-35	Sprocket - Int. 37-16 Tooth	1	
66	R81-0	81-0	Bushing - Int. Sprocket	2	
67	RAR-36	AR-36	Sprocket - Drive 34 Tooth	1	
68	R136-0	136-0	Pin - Hardened Drive Sprocket	4	
69	R213-0	213-0	Shaft - Rubber Tire Drive	1	
70	R113-0	113-0	Shaft - Steel Drum Roller	1	
71	R170-0	170-0	Key - Drive Shaft	1	
72	R91-0	91-0	Bearing - Steel Drum Roller	2	
73	R92-0	92-0	Sleeve - Steel Drum Roller	2	
74	RAR-18	AR-18	Bearing - w/Sleeve	2	
75	RR-18	R-18	Pawl - Drive	6	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R132-0	132-0	Sprocket - Pinion 12 Tooth	1	
77	RR-48	R-48	Collar - Bearing Adj.	1	
78	R2-0	2-0	Bearing - Drive Shaft	4	
79	R1-0	1-0	Washer - Seal Retainer	2	
80	R102-0	102-0	Pin - Drive Lock	2	
81	R104-0	104-0	Pin - Roll 3/16 x 1	2	
82	R105-0	105-0	Washer - Roller	1	
83	R107-0	107-0	Eyebolt	2	
84	R108-0	108-0	Spring - Lower - Bed Bar	2	
85	R122-0	122-0	Spring - Upper Bed Bar Adj	2	
86	R138-0	138-0	Chain - Drive No. 50	2	
87	R179-0-A	179-0-A	Washer - 1/32 Roller Spacer	0	
87	R179-0-B	179-0-B	Washer - 1/16 Roller Spacer	0	
87	R179-0-C	179-0-C	Washer - 1/8 Roller Spacer	0	
88	R79-0	79-0	Stud - Intermediate Spkt	1	
89	R97-0	97-0	Pin - Roll Eye Bolt	2	
90	R187-0	187-0	Washer - Flat 7/16 SAE	2	
91	RR-20	R-20	Handle - Adjusting	2	
92	R209-0	100-0, 209-0	Bolt - w/Grease Fitting	2	
93	RC-213	C-213	Spring - Upper Bed Bar Hydra	2	
94	R29-0	29-0	Spring - Handle Stop	1	
95	R30-0	30-0	Clevis Pin - 5/8 x 2	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
96	R43-0	43-0	Washer - Eyebolt	4	
97	R76-0	76-0	Washer - Front Tie Rod	6	
98	RAC-212	AC-212	Sleeve - Adjuster 5-1/2	2	
99	RAR-11	AR-11	Sleeve - Bed Bar Adjustment	2	
99	RAR-13	AR-13	Sleeve - Adjustment Hi-Cut	2	
100	RAR-30	AR-30	Adjuster - Assy Fits 7 Reels	2	
100	RAR-38	AR-38	Adjuster - Assy Fits 9 Reels	2	
101	RAG-96	AG-96	Adjuster - Assy Fits Hydra-Gang	2	
102	R201-0	201-0	Stud - Backlapping	1	
103	RG-1526	G-1526	Pulverizer Blade - RH	54	
104	RG-1527	G-1527	Pulverizer Blade - LH	54	
105	R153-0	153-0	Cap - Thrust Steel Roller Drive	2	
106	RG-32	G-32	Gasket - Hyd Unit Bearing Housing	1	
107	RC-775	C-775	Pin - Spring 3/16 x 1 1/4	1	
108	RG78	G78	Verti-Cut Blade - 1-1/8 Hole Cnt	54	

Detail Description: High Carbon heat treated steel: