



Replaces R&R Products Power Lift

7180GD Parts

Premier Cutting Unit
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R700500G		Roller - Smooth Tubular Steel Regreasable	1	
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Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

2	R1013902	R101390	Roller - Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

3	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:

Overhaul Kits

20	R700505		Conversion Kit - Roller	1	
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Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

22	R114-5430	114-5430	Overhaul Kit - Roller	1	
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Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Other Parts Available

30	R328058	R002833	Shaft - Roller	1	
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31	R328062		Seal - Roller	2	
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32	R412063		Screw - Sq. HD. Set	2	
33	R700502	R29-3440	Retainer - Grease	2	
34	R254-79	R01-103-0060, R01-103-0130, R1-633584, R252-106, R255820, R32-7800, R32-9590, R4121175, R70030-50301, R808088, RB4015, RG-372, RJD8226	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
35	R254-78	R01-102-0060, R01-102-0130, R255815, R32-7790, R32-9580, R385174, R4121174, R4135152, R70030-50302, R93-4813, RB4512, RG-373, RJD8188	Tapered Bearing Cone	2	
36	R700501		Roller End - Regreasable	2	

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37	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004	Fitting - Grease	2	
38	R500534	R1-633585, R2208006	Bearing - with Cup	4	
39	R1503470		Seal - Inner Wiper	1	
40	R1503230		Washer - Thrust Outer Keyed	1	
41	R1503471		Washer - Thrust SAE660 Bronze	1	
42	R150333	R150447	Washer - Flat Keyed Outer SS	1	
43	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	1	
44	R1013911		Shaft	1	
45	R114-3717	114-3717	Seal	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	R112-5290	112-5290, R251-346, R72-5430	Bearing - Stainless	2	
47	R112-7494	112-7494	Seal	4	
48	R114-3745	114-5411, R114-5411	Locknut - Bearing - Stainless	2	

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