

Rollers





| R    | &R<br>ducts                                                                                                                                                                                                                                                                                     | Replaces Toro Reelm                                                                                                                                                                                             | aster 335D Parts                                                                                                                                         |         |        |  |  |  |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--------|--|--|--|
| ltem | R&R                                                                                                                                                                                                                                                                                             | Rollers                                                                                                                                                                                                         |                                                                                                                                                          | Qty     | Orde   |  |  |  |
| No   | Part No.                                                                                                                                                                                                                                                                                        | Part No.                                                                                                                                                                                                        | Description                                                                                                                                              | Req     | Quanti |  |  |  |
| &R   | Front Roller                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                 |                                                                                                                                                          |         |        |  |  |  |
| 3    | R62-6200                                                                                                                                                                                                                                                                                        | 59-6100,<br>62-6200                                                                                                                                                                                             | Roller - Smooth Tubular Steel                                                                                                                            | 0       |        |  |  |  |
|      | Tech Note: Constructed with a 34" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:                                                                                                                                                   |                                                                                                                                                                                                                 |                                                                                                                                                          |         |        |  |  |  |
| 4    | R84-6180                                                                                                                                                                                                                                                                                        | 84-6180                                                                                                                                                                                                         | Roller - Smooth Tubular Steel                                                                                                                            | 0       |        |  |  |  |
|      | Tech Note: Constructed with a 33" body length and a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:                                                                                                                                                   |                                                                                                                                                                                                                 |                                                                                                                                                          |         |        |  |  |  |
| 5    | R62-6130R                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                 | Roller - Grooved Repairable Steel                                                                                                                        | 0       |        |  |  |  |
|      | Tech Note: Constructed with a 34" body length, a 35" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:                                                                                 |                                                                                                                                                                                                                 |                                                                                                                                                          |         |        |  |  |  |
| 6    | R150715                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                 | Roller - Grooved Repairable Steel                                                                                                                        | 0       |        |  |  |  |
|      | extended lif                                                                                                                                                                                                                                                                                    | Tech Note: Constructed with a 33" body length, a 36" through shaft and tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.: |                                                                                                                                                          |         |        |  |  |  |
| 7    | R1503750                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                 | Roller - Grooved UHMW<br>Polyethylene                                                                                                                    | 0       |        |  |  |  |
|      | Tech Note: This roller fits the 450D with a 35" shaft only. Machined from solid UHMW, this low<br>maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or<br>grease. Patented groove design and smooth UHMW mat <click for="" more="" part#="">:</click> |                                                                                                                                                                                                                 |                                                                                                                                                          |         |        |  |  |  |
|      |                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                 |                                                                                                                                                          | or      |        |  |  |  |
| 8    |                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                 |                                                                                                                                                          | or<br>0 |        |  |  |  |
| 8    | grease. Pate<br><b>R84-6080</b><br>Tech Note:                                                                                                                                                                                                                                                   | nted groove design and smooth UHMW r                                                                                                                                                                            | nat <click for="" more="" part#="">:<br/>Roller - Grooved Cast Iron</click>                                                                              | 0       |        |  |  |  |
|      | grease. Pate<br><b>R84-6080</b><br>Tech Note:                                                                                                                                                                                                                                                   | nted groove design and smooth UHMW r<br>84-6080<br>his heavy duty cast iron roller with a 33"                                                                                                                   | nat <click for="" more="" part#="">:<br/>Roller - Grooved Cast Iron</click>                                                                              | 0       |        |  |  |  |
|      | grease. Pate<br><b>R84-6080</b><br>Tech Note:<br>tapered bed                                                                                                                                                                                                                                    | nted groove design and smooth UHMW r<br>84-6080<br>his heavy duty cast iron roller with a 33"                                                                                                                   | nat <click for="" more="" part#="">:<br/>Roller - Grooved Cast Iron</click>                                                                              | 0       |        |  |  |  |
| &R . | grease. Pate<br>R84-6080<br>Tech Note: Tapered bed<br>Rear Rollers<br>R59-5630<br>Tech Note: 0                                                                                                                                                                                                  | nted groove design and smooth UHMW r<br>84-6080<br>his heavy duty cast iron roller with a 33"<br>rings for extended life.:                                                                                      | nat <click for="" more="" part#="">:<br/>Roller - Grooved Cast Iron<br/>body length, a 36" shaft uses greasabl<br/>Roller - Smooth Tubular Steel</click> | 0<br>le |        |  |  |  |



*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:* 

#### **Overhaul Kits**

## 20 **R100160**

*Tech Note: Includes 2 ea.: R150504 Washers, R237-54 O-rings, R253-117 Seals, R253-122 Seals, R254-78 Bearing, R254-79 Bearing Cups, R302-5 Grease Fittings, R3296-15 Locknuts, & R59-5690 Wear Sleeves:* 

#### 21 **R101399**

Overhaul Kit - UHMW 2 Pc Roller 1

1

Overhaul Kit - Roller

Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

## **Other Parts Available**

| 30 <b>R150501</b>  |                                                                                         | O-Ring - Roller End    | 2 |
|--------------------|-----------------------------------------------------------------------------------------|------------------------|---|
| 31 <b>R150502</b>  |                                                                                         | Roller End - Rear      | 2 |
| 32 <b>R150503</b>  |                                                                                         | Pin - Drive Roller End | 0 |
| 33 <b>R62-6040</b> | 62-6040                                                                                 | Shaft - 35 Roller      | 1 |
| 34 <b>R84-6070</b> | 84-6070                                                                                 | Shaft - 36 Roller      | 1 |
| 35 <b>R253-122</b> | 253-122,<br>30-0640                                                                     | Seal                   | 2 |
| 36 <b>R254-79</b>  | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing          | 2 |

Tech Note: Use R254-79M installation mandrel to properly install race.:

# **Replaces Toro Reelmaster 335D Parts**



| R&R<br>Products |          |  |  |  |  |
|-----------------|----------|--|--|--|--|
| Item            | R&R      |  |  |  |  |
| No              | Part No. |  |  |  |  |

Cutting Unit Rollers

|    | R&R<br>Part No. | Rollers | OEM<br>Part No.                                                                                                                                | Description                  | Qty<br>Req | Order<br>Quantity |
|----|-----------------|---------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|------------|-------------------|
| 37 | R254-78         |         | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813                                                        | Tapered Bearing Cone         | 2          |                   |
| 38 | R237-54         |         | 237-35,<br>237-46,<br>237-54,<br>253-35,<br>353-308                                                                                            | O-Ring - Small               | 2          |                   |
| 39 | R59-5690        |         | 59-5690                                                                                                                                        | Sleeve - Wear                | 2          |                   |
| 40 | R253-117        |         | 253-117,<br>253-165                                                                                                                            | Seal - Outer Triple Lip      | 2          |                   |
| 41 | R150504         |         | 66-5620                                                                                                                                        | Washer                       | 2          |                   |
| 42 | R3296-15        |         | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15                                                                                     | Locknut - 3/4-16 Nylon Jam   | 2          |                   |
| 43 | R302-5          |         | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease             | 0          |                   |
| 44 | R150676         |         |                                                                                                                                                | Spacer - 2-3/4 Dia x 1-1/4 L | 0          |                   |
| 45 | R150672         |         |                                                                                                                                                | Washer - 2-3/4 Roller        | 0          |                   |
| 46 | R150718         |         |                                                                                                                                                | Roller End - 2-3/4 Threaded  | 2          |                   |

# **Replaces Toro Reelmaster 335D Parts** *Cutting Unit*



|    | R&R<br>Part No. | Rollers | OEM<br>Part No.               | Description                    | Qty<br>Req | Order<br>Quantity |
|----|-----------------|---------|-------------------------------|--------------------------------|------------|-------------------|
| 47 | R150691         |         | 150691                        | Screw - Set Nyloc 3/8-16 x 3/8 | 4          |                   |
| 48 | R170714         |         | 302-34,<br>302-39,<br>62-3520 | Fitting - Pressure Relief      | 2          |                   |
| 49 | R62-6220        |         | 62-6220                       | Scraper - Front Solid Roller   | 1          |                   |
| 50 | R3234-11        |         | 3234-11                       | Bolt - Hex Washer HD           | 2          |                   |
| 51 | R59-5670        |         | 59-5670                       | Shaft - Rear Roller            | 1          |                   |
| 52 | R150687         |         |                               | Roller End - Threaded          | 2          |                   |
| 53 | R1503471        |         |                               | Washer - Thrust SAE660 Bronze  | 2          |                   |
| 54 | R1503470        |         |                               | Seal - Inner Wiper             | 2          |                   |
| 55 | R150333         |         |                               | Washer - Flat Keyed Outer SS   | 2          |                   |
| 56 | R1503230        |         |                               | Washer - Thrust Outer Keyed    | 2          |                   |