





# Replaces R&R Products Reel Max 331LP

## Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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### R&R Reels, Lifetime Guaranteed

1	<b>R94-3631</b>	R93-8839, R99-3468, R99-3482	Reel - 5 Blade Fits 27x7	1	
1	<b>R94-3630</b>	R93-8833, R99-3469, R99-3483	Reel - 8 Blade Fits 27x7	1	
1	<b>R105-6768</b>		Reel - 11 Blade 27x7	1	

### R&R Bedknives, Lifetime Guaranteed

2	<b>R62-5180</b>	R105-6785, R61-0800	Bedknife - Lowcut - 27 in Unit	1	
2	<b>R104-1380</b>		Bedknife - Highcut - 27 in Unit	1	

### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	<b>R112-8910</b>		Bedknife - Razor Tool Steel - 27 High Cut	1	
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### Service Tools

5	<b>R51-0880</b>		Bedknife Screw Driver Tool	0	
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### Other Parts Available

33	<b>R150476</b>	R170476, R3-3816, R52-4910, R57-4910	Screw - Bedknife 5/16-18 x 5/8	10	
33	<b>R150475</b>	R3-6462, R3-6642	Screw - Bedknife Stainless 5/16-18 x 5/8	10	

*Tech Note: Pre-Packaged in bags of 50:*

34	<b>R94-3621G</b>		Shield - Top - 27 in - Green	1	
35	<b>R93-6688</b>		Decal - Warning	1	

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36	<b>R67-7960</b>	R27-2890, R62-5070	Decal - Warning	1	
37	<b>R93-8849G</b>		Shield - Rear Grass Fits 27 in Units - Green	1	
38	<b>R61-3280</b>		Cover - Rubber Side	2	
39	<b>R61-3290</b>		Cover - Rubber Center	2	
40	<b>R700382</b>		Rivet - Guard	12	
41	<b>R95-8739</b>	R95-8739-01, R95-8739B	Bed Bar - Fits 27 Units	1	
42	<b>R56-9520</b>		Bushing - Nyliner	2	
43	<b>R56-9510</b>		Bushing - Rubber For Bed Bar / RI	2	
44	<b>R3230-2</b>	3230-2, R01-173-0508, R25-25-AGD, R513624, R513633, R513635, R900038P	Bolt - Carriage	4	
45	<b>R16-9769</b>		Housing - Bed Bar - Adj. Side	1	
46	<b>R14-4459</b>		Housing - w/Bushing For Bed Bar	1	
47	<b>R444754</b>	R000210	Locknut - 5/16-24 Center	1	
48	<b>R3219-2</b>	R01-188-0524, R22-12-BJKD, R915720	Nut - 5/16-24 Zinc	1	
49	<b>R3256-74</b>		Washer - Flat	4	
50	<b>R104-8300</b>	R119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
51	<b>R61-1950</b>		Washer - Nylon - Bed Bar	1	
52	<b>R62-7120</b>		Washer	1	

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53	<b>R3256-56</b>	R60-4750	Washer	2	
54	<b>R3253-4</b>	R01-166-0110, R01-166-0510, R09053, R23-10-GD, R24-7170, R30-8520, R42-9850, R48-9350, R48-9360, R48-9570, R68-9420, R99-7577	Washer - Lock 5/16 Zinc	2	
55	<b>R322-3</b>	R01-150-1420, R01-178-0506, R09109, R20-24-AD, R20-24-AGD, R48-9270, R513339, R908017P, RB311201	Bolt - Hex HD 5/16-18 x 3/4	2	
56	<b>R62-5510</b>	R52-2870, R52-2880	Bushing	2	
57	<b>R52-2890</b>		Bushing - Flanged	2	
58	<b>R57-5260</b>	R107-7409	Pivot - 1/2-20 - Bed Bar	1	
59	<b>R302-18</b>		Zerk - Grease Press Style	1	
60	<b>R3296-62</b>		Locknut - 1/2-20 LH Jam	1	
61	<b>R57-5270</b>		Spring - Adjusting Handle	1	
62	<b>R93-2892</b>		Pivot - Plastic - Bed Bar	1	
63	<b>R95-8752</b>	R93-9767	Arm - Spring	1	
64	<b>R93-2959</b>		Spacer - Bed Bar Assy	1	

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65	<b>R95-8877</b>	R106-7356, R106-7536, R93-2957, R95-2762	Handle - Bed Bar Adjustment	1	
66	<b>R151116</b>		Endplate - LH Extended - Green	1	
67	<b>R151115</b>		Endplate - RH Extended - Green	1	
68	<b>R100-4926</b>		Bearing - Reel Self Aligning	2	
69	<b>R93-8825</b>		Coupling - RH Reel	1	
70	<b>R93-8827</b>		Spider - Reel Coupling	1	
71	<b>R93-8826</b>		Coupling - LH Reel	1	
72	<b>R94-2703</b>		Plug - Plastic Spindle Housing	1	
73	<b>R353-949</b>	R60-3520	O-Ring	2	
74	<b>R323-6</b>	323-6, R01-150-0010, R01-178-0608, R20-47-AD, R20-47-AGD, R3224-2, R49-3510, R908034P, R908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	10	
75	<b>R3254-6</b>	446142, R01-166-0010, R01-166-0280, R01-166-0610, R12H304, R3253-5, R3254-18, R3290-223, R446140, R446142, R48-9370	Washer - Lock 3/8	4	

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76	<b>R400264</b>	323-7, R01-150-0180, R01-178-0610, R19H1732, R20-48-AD, R20-48-AGD, R32-9160, R3224-3, R323-29, R323-7, R400264, R908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
77	<b>R3296-39</b>	3296-39, R32127-25, R32128-36, R3296-17, R3296-22, R915663P, R99-7443	Locknut - 3/8-16 Nylon	6	
78	<b>R32121-36</b>		Pin-Spring	4	
79	<b>R110-1718</b>		Screw-HHF	4	
80	<b>R302-5</b>	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004	Fitting - Grease	4	
84	<b>R32128-19</b>		Locknut - 3/8-16 Flanged Top Lock	8	

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85	<b>R14-4479G</b>		Bracket - Assy - Rear Roller - Green	2	
86	<b>R14-4489G</b>		Bracket - Assy - Front Roller - Green	2	
87	<b>R3231-25</b>	R01-173-0610, R30-9970, R3231-3, R900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
88	<b>R61-0420G</b>		Support - HOC - Green	4	
89	<b>R61-0790</b>	R323-57	Bolt - Roller Adjustment	4	
90	<b>R61-0910</b>		Bracket	4	
91	<b>R151135</b>		Carrier Frame Assy	1	
92	<b>R29-8910-01</b>	R29-8910	Washer - Flat 1/2	2	
94	<b>R93-2877</b>		Bushing - Flanged	2	
95	<b>R93-8064</b>		Decal - Warning	1	
96	<b>R32144-10</b>	R32140-81, R32144-3, R34-140-AMVD	Bolt - 1/4-20 x 3/4 Serrated Hx Wshr	2	
97	<b>R151110</b>		Frame - Green - Fits R151100	1	
98	<b>R61-3800</b>		Plate - HOC Rear	2	
99	<b>R3290-55</b>		Rivet - 5/32 x 3/8 Pop Rivet	8	
100	<b>R61-3790</b>		Plate-HOC, Front	2	
101	<b>R99-3404</b>	R93-6930	Housing-Bearing	2	
102	<b>R105-0171-03</b>		Weight-End	1	
103	<b>R151120</b>		Cross Bar	1	
104	<b>R67-9410</b>		Washer - Clevis Pin	2	

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105	<b>R151125</b>		Bushing - Cross Bar	2	
106	<b>R151131</b>		Stud - Anti Pivot	1	
107	<b>R93-6960</b>		Cover - Bearing Holder	1	
108	<b>R94-5979</b>		Gasket	1	
109	<b>R99-3472</b>		Weight	2	
110	<b>R321-23</b>		Bolt - Hx HD 1/4-20 x 3	0	
110	<b>R400124</b>	R01-178-0420, R20-11-AD, R321-15	Bolt - Hex HD 1/4-20 x 2-1/2 GR5	2	
111	<b>R301504</b>	R32127-24, R32146-17, R3296-16, R3296-42, R915661P, RM40333	Locknut - ESNA 1/4-20	2	
112	<b>R323-10</b>	R01-150-0680, R01-178-0616, R100-6663, R100-8320, R1489, R20-51-AD, R20-51-AGD, R3224-6, R323-35, R908336, REP-300-ZB	Bolt - Hex HD 3/8-16 x 2	2	

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113	<b>R453011</b>	3256-24, 453011, R01-166-0100, R01-166-0120, R01-166-0270, R01-166-0500, R01-166-0600, R01-166-0620, R132-4593, R237-12, R24-10-AD, R24-11-AD, R24-11-BD, R24-12-AD, R24-12-BD, R30-9310, R32-8190, R3256-24, R3256-3, R3256-36, R3256-4, R47-9950	Washer - Flat 3/8 SAE Y/Zinc	11	
114	<b>R71-3690</b>	R61-0630	Spade - Bent	4	
115	<b>R3290-467</b>		Pin-Hair	4	
116	<b>R151126</b>		Bracket Extended - Front	2	
117	<b>R107-7400</b>		Pin - Lynch	1	
118	<b>R110-4058</b>		Bracket - Chain	1	
119	<b>R3230-23</b>	R3-5861	Bolt - 5/16-18x3/4 - Carriage	2	
120	<b>R32128-43</b>	R30-8990, R3290-357	Nut - Flanged Whiz - 3/8-16	2	
121	<b>R115-2007</b>	R107-7437	Rod - Spring	1	
122	<b>R92-2762</b>		Pin - Snap	1	
123	<b>R110-4079</b>		Spring	1	
124	<b>R87-7270-01</b>	R87-7270	Washer - Flat 1/2	1	

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125	<b>R443818</b>	R01-191-0813, R3218-18, R3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
126	<b>R99-8662</b>		Tube - Spring	1	
127	<b>R104-3396</b>		Bolt - Hex HD 3/8-16 x 2-1/4	1	
128	<b>R101526</b>	321-11, R01-150-0970, R01-178-0620, R20-53-AGD, R3224-8, R323-12, R323-31, R323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	

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