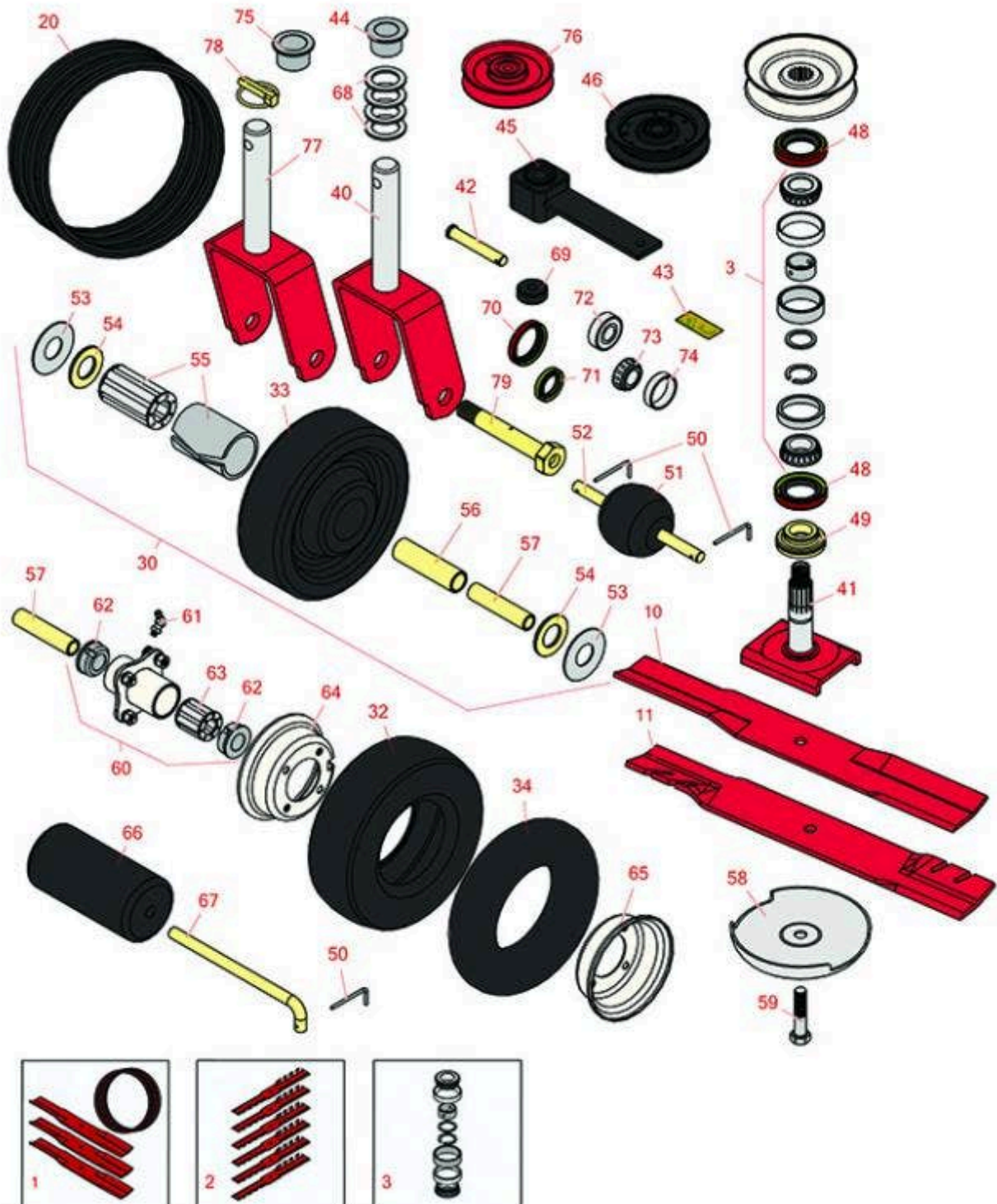




# Replaces Toro Groundsmaster 223-D Parts

Rotary Mower - Models 2WD 30223 & 4WD 30243  
52in Deck - Model 30568



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# Replaces Toro Groundsmaster 223-D Parts



Rotary Mower - Models 2WD 30223 & 4WD 30243  
52in Deck - Model 30568

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kits

1	<b>R95-3070</b>	95-3070	Kit - Blade and Belt	1	
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*Tech Note: Includes: 3 ea: R27-0990 Rotary Blades & 1 ea. R27-1160 Deck Belt.:*

2	<b>R108-1477</b>	108-1477	Mower Blade Kit - Gator Mulching Set/6	1	
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*Tech Note: Includes 6 ea: R104-1301 Gator Mulching Rotary Blades:*

3	<b>R46-8530</b>	27-0960, 46-8530	Bearing - Set with Rings/Spacers	3	
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*Tech Note: Includes 2 ea: R254-72 Bearings, R254-94 Cones, Spacers & Rings:*

## Rotary Blades

10	<b>R27-0990</b>	27-0990, 27-0990-03	Mower Blade	3	
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11	<b>R27-0990M</b>	104-1301	Mower Blade - Gator Mulcher	3	
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11	<b>R104-1301</b>	104-1301	Mower Blade - Gator Mulcher	3	
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20	<b>R150515</b>	27-1160	Belt - Deck Gm 52	1	
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## Tires

30	<b>R104-3441</b>	104-3441	Wheel - Solid Phenolic Assy	2	
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32	<b>RCT5120081</b>	68-8960	Tire - 8x3.00-4 Nhs (4 Ply) Carlisle Smooth	2	
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33	<b>R27-1190</b>	27-1190	Wheel Only - Gm 52 Deck	2	
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34	<b>R68-8950</b>	68-8950	Tube - Castor Wheel 9x3.50-4 TR87	2	
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## Other Parts Available

40	<b>R68-8900-01</b>	68-8900, 68-8900-01	Caster Fork - Use w/Pneumatic Tire	2	
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41	<b>R27-0920</b>	27-0920	Spindle - Splined - 4-5/8 in	3	
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# Replaces Toro Groundsmaster 223-D Parts



*Rotary Mower - Models 2WD 30223 & 4WD 30243  
52in Deck - Model 30568*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
42	<b>R283-55</b>	283-55	Clevis Pin - 1/2 x 3	4	
43	<b>R93-6696</b>	93-6696	Decal - Warning	2	
44	<b>R94-1291</b>	94-1291	Bushing - Flanged	4	
45	<b>R27-8580</b>	100-6178, 27-1060, 27-8580, 99-1297	Socket - Idler	1	
46	<b>R65-5940</b>	65-5940	Pulley - Idler	1	
48	<b>R253-139</b>	253-139	Seal - Spindle	6	
49	<b>R27-0950</b>	27-0950	Spacer - Bearing	3	
50	<b>R57-0690</b>	57-0690	Pin - Roller Shaft	2	
51	<b>R29-4820</b>	29-4820	Roller	2	
52	<b>R40-6400</b>	40-6400	Shaft - Roller	1	
53	<b>R27-1170</b>	27-1170	Washer - Thrust	2	
54	<b>R27-1180</b>	27-1180	Washer - Brg. Retainer	2	
55	<b>R27-1210</b>	27-1210	Bearing - w/Sleeve	2	
56	<b>R27-1200</b>	27-1200, 46-8640, 54-8860	Spacer - Front Deck Wheel	2	
57	<b>R68-8980</b>	68-8980	Bushing - Spanner Wheel	2	
58	<b>R72-9361</b>	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	3	
59	<b>R92-5816</b>	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	3	
60	<b>R68-8940</b>	68-8940	Hub Assy - w/Brgs	2	

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# Replaces Toro Groundsmaster 223-D Parts



*Rotary Mower - Models 2WD 30223 & 4WD 30243  
52in Deck - Model 30568*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
61	<b>R700414</b>	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
62	<b>R62-5580</b>	62-5530, 62-5580	Bearing - Flanged - Caster	4	
63	<b>R62-5570</b>	62-5570	Bearing - Castor Wheel	2	
64	<b>R68-8920</b>	68-8920	Wheel - Half w/Valve Hole	2	
65	<b>R68-8930</b>	68-8930	Wheel - Half Male	2	
66	<b>R36-1740</b>	36-1740	Roller - Rotary Deck	2	
67	<b>R40-0340</b>	40-0340	Shaft - Rear Roller	2	
68	<b>R3-6781</b>	3-6781	Washer - Thrust - Castor Wheel	8	
69	<b>R63-9750</b>	63-9750, 64-9750	Mount - Rubber	4	
70	<b>R253-137</b>	253-137	Seal - Gear Box	2	
71	<b>R364170</b>	253-118, 62-3400	Seal	2	
72	<b>R38-7820</b>	251-277, 251-5, 38-7820	Bearing - Ball	1	
73	<b>R254-68</b>	254-68, 62-3370	Tapered Bearing Cone	2	
74	<b>R254-67</b>	254-67, 62-3360	Cup - Bearing	2	
75	<b>R28-9290</b>	28-9290	Bushing - Steel Castor	4	
76	<b>R52-4580</b>	27-1080, 52-4580	Pulley - Idler	1	
77	<b>R40-0370</b>	40-0370	Caster Fork -Use w/Solid Wheel	2	

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*Rotary Mower - Models 2WD 30223 & 4WD 30243  
52in Deck - Model 30568*

Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	<b>R3290-384</b>	3290-384	Pin - Lynch Heavy Duty	2	
79	<b>R46-8140</b>	46-8140	Axle - Assy w/Nut	2	

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